FROM TREXLER ETAL.

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Amendments to the Claims:

1-20. (Cancelled)

(New) A rotary cutting die mountable on a metal cylinder, said rotary cutting die 21.

comprising: a rotary die plate having an inner surface and an outer surface, said inner

surface of said rotary die plate being magnetically attractable and magnetically mountable

on the metal cylinder; and a cutting blade mounted on the outer surface of the rotary die

plate, wherein said rotary die plate is formed of a solidified resin having a plurality of

magnetic elements therein, said magnetic elements configured to make said inner surface

magnetically attractable to the metal cylinder, wherein said rotary die plate is configured

such that said rotary cutting die is mountable on the metal cylinder without having to use

screws, clamps or other mechanical holding devices.

22. (New) A rotary cutting die as recited in claim 21, wherein said magnetic elements

comprise neodymium magnets configured to make said inner surface of said rotary dic

plate magnetically attractable to the metal cylinder.

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FROM TREXLER ETAL.

23. (New) A rotary cutting die as recited in claim 21, said cutting blade having a

cutting edge which extends at least 0.125 inches above an outer surface of the rotary die

plate.

(New) A rotary cutting die as recited in claim 22, wherein said neodymium 24.

magnets are disposed proximate said inner surface.

25. (New) A rotary cutting system comprising: a rotary cutting die having including an

inner surface and an outer surface; a metal cylinder, said inner surface of said rotary die

plate being magnetically attracted to and magnetically mounted on the metal cylinder;

and a cutting blade mounted on the outer surface of the rotary die plate, wherein said

rotary die plate is formed of a solidified resin having a plurality of magnetic elements

therein, said magnetic elements configured to make said inner surface magnetically

attracted to the metal cylinder, wherein said rotary die plate is configured such that said

rotary cutting die is mountable on the metal cylinder without having to use screws, clamps

or other mechanical holding devices.

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FROM TREXLER ETAL.

26. (New) A rotary cutting system as recited in claim 25, wherein said magnetic

elements comprise neodymium magnets configured to make said inner surface of said

rotary die plate magnetically attractable to the metal cylinder.

(New) A rotary cutting system as recited in claim 25, said cutting blade having a 27.

cutting edge which extends at least 0.125 inches above an outer surface of the rotary die

plate.

(New) A rotary cutting system as recited in claim 26, wherein said neodymium 28.

magnets are disposed proximate said inner surface.

29. (New) A rotary cutting system as recited in claim 25, further comprising a

magnetic member on said metal cylinder, in contact with said rotary cutting die, said

magnetic member configured to reduce creeping of said rotary cutting die along said

metal cylinder while said cutting blade is cutting during rotation of said metal cylinder.

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(WED) 2. 2'05 17:20/ST. 17:17/NO. 4860347042 P 10

FROM TREXLER ETAL.

(New) A method of mounting a rotary cutting die on a metal cylinder, said method 30.

comprising: providing a rotary cutting die which includes a rotary die plate having an

inner surface and an outer surface, said inner surface of said rotary die plate being

magnetically attractable and magnetically mountable on the metal cylinder, and a cutting

blade mounted on the outer surface of the rotary die plate, wherein said rotary die plate is

formed of a solidified resin having a plurality of magnetic elements therein, said magnetic

elements configured to make said inner surface magnetically attractable to the metal

cylinder, wherein said rotary die plate is configured such that said rotary cutting die is

mountable on the metal cylinder without having to use screws, clamps or other

mechanical holding devices; and bringing the inner surface of said rotary cutting die in

close enough proximity to said metal cylinder such that the magnetic elements in said

rotary cutting die attract to said metal cylinder and said rotary cutting die becomes

magnetically mounted thercon.

31. (New) A method as recited in claim 30, further comprising magnetically mounting

a magnetic member on said metal cylinder against said die plate, said magnetic member

tending to prevent the rotary cutting die from creeping along the metal cylinder.

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